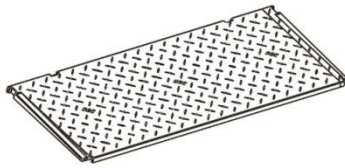




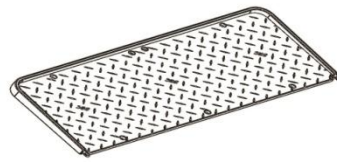
GOLF CART REAR FLIP SEAT KIT

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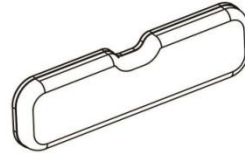
SEAT BOTTOM



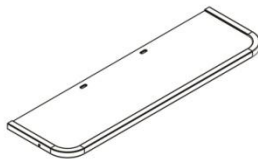
FLIP SEAT



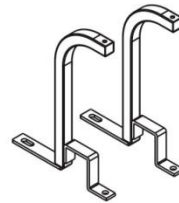
SEAT CUSHION



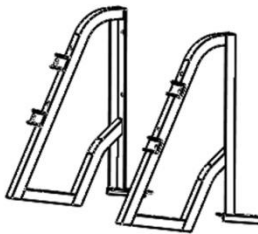
BACK CUSHION



FOOT PLATE



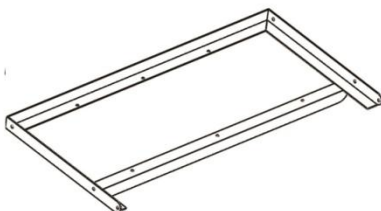
VERTICAL SUPPORTS



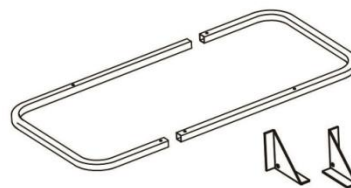
SEATBACK BRACKET



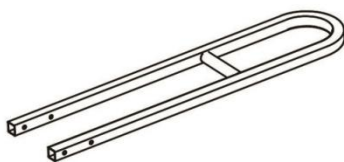
TAB



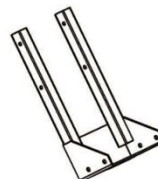
SEAT BOTTOM FRAME



ARM TUBE & TRIANGLE BRACKET

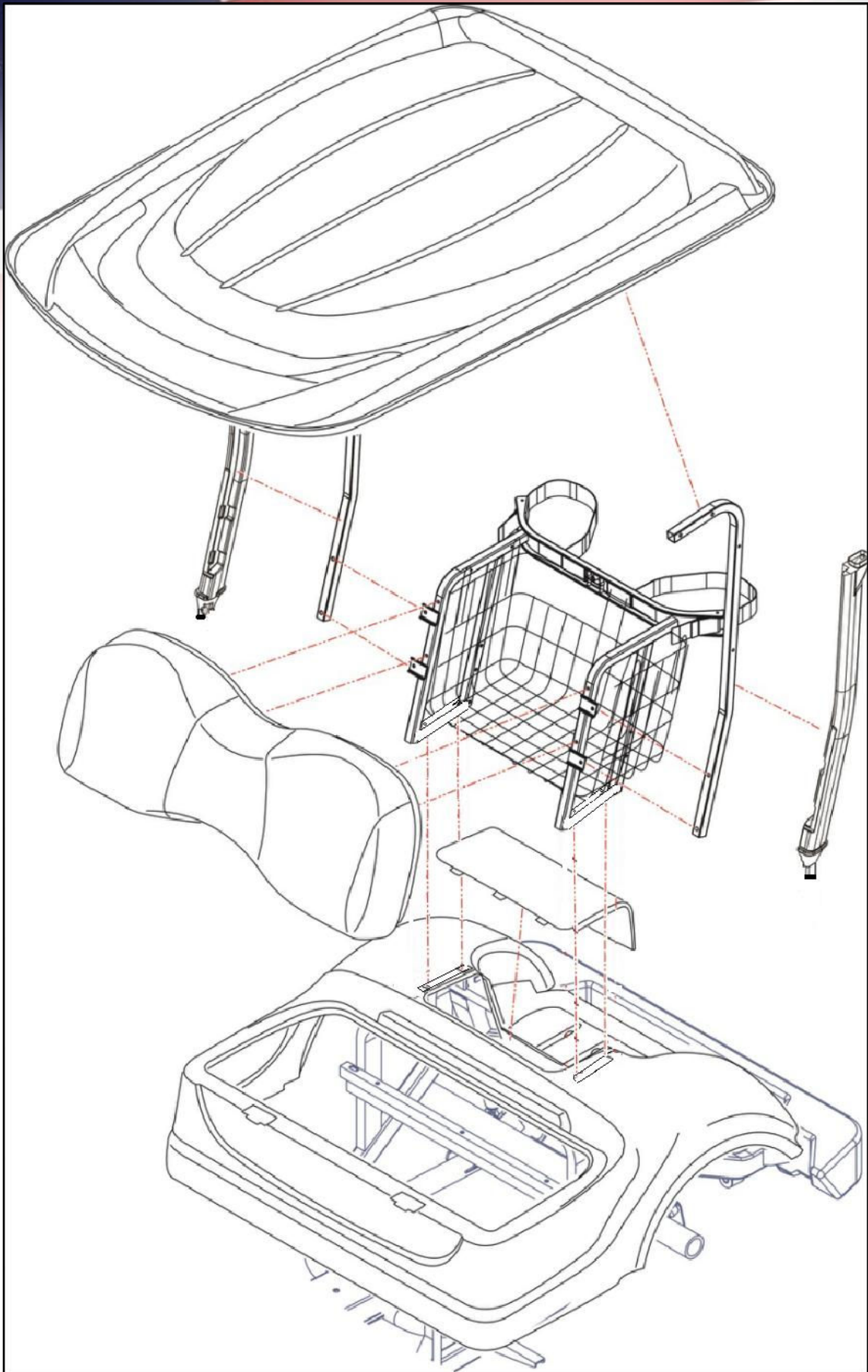


GRAB BAR

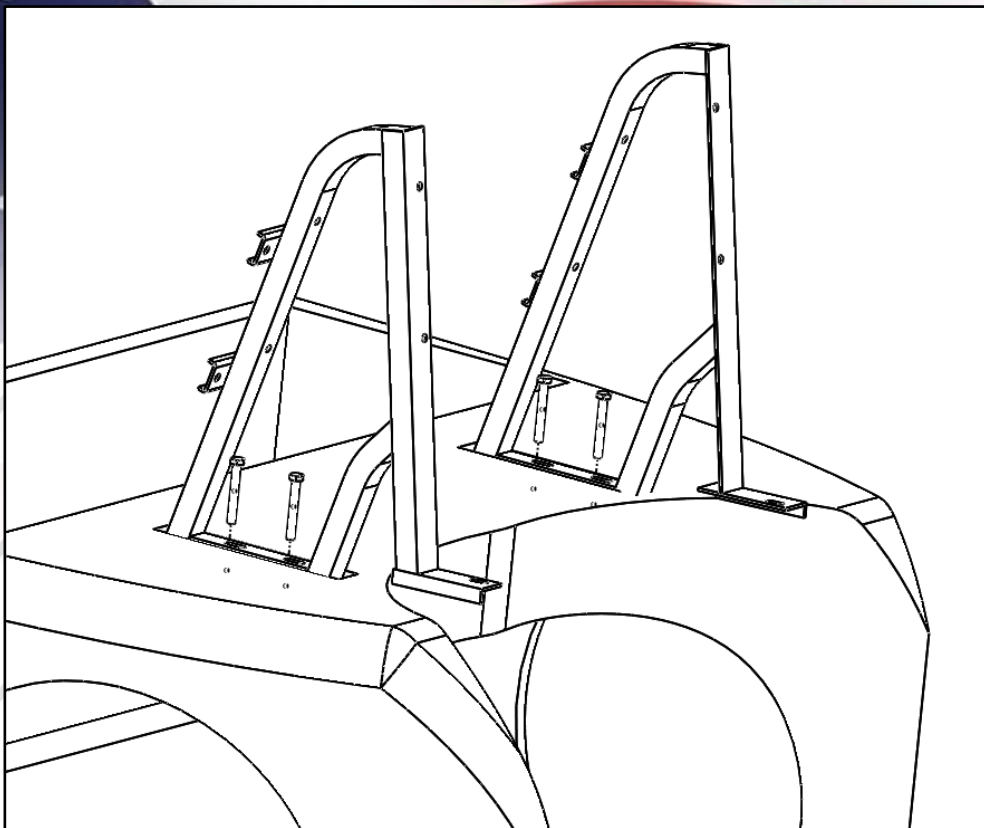


GRAB BAR MOUNTING BRACKET

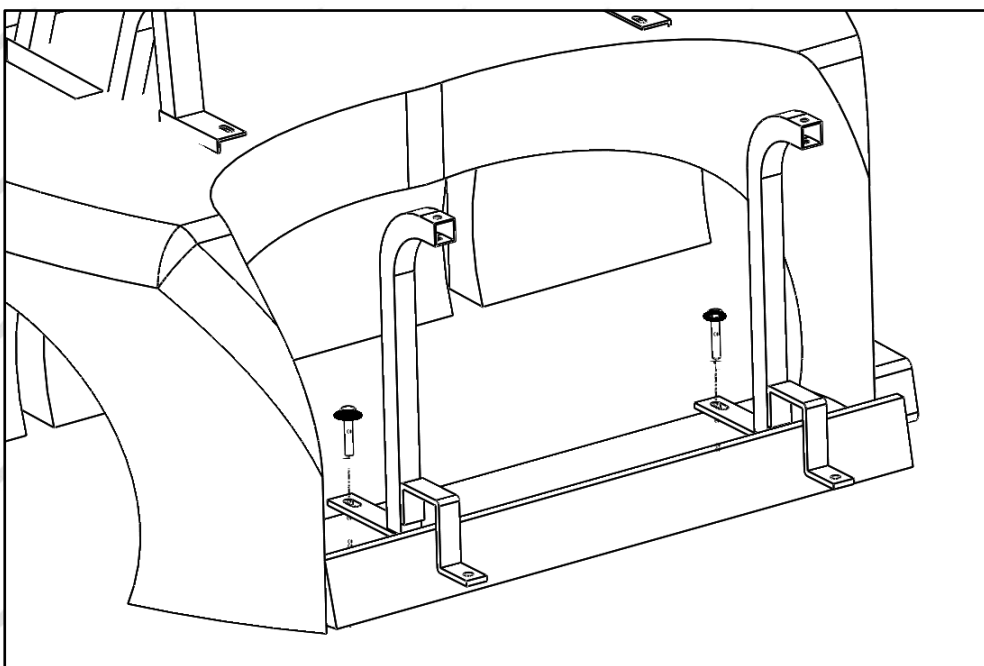
| Bag# | Application | Hardware | Spec. | Qty. |
|------|------------------------|-------------------|---------------|------|
| 1 | Steel seat frame | Hex bolt | 1/4-20*1 | 2 |
| | | Hex bolt | 1/4-20*1 3/4 | 2 |
| | | Flat washer | 1/4 | 8 |
| | | Nyloc nut | 1/4-20 | 4 |
| 2 | Insertion pieces | Philip head screw | M6*14 | 2 |
| | | Insertion pieces | | 2 |
| 3 | Plastic seat bottom | Philip head screw | M6*14 | 4 |
| | | Washer | M6*30 | 2 |
| 4 | Tab | Philip head screw | M6*14 | 2 |
| | | Plastic cap | 16mm | 2 |
| | | Nyloc nut | M6 | 2 |
| 5 | Flip seat part | Philip head screw | 5/16*1-1/8 | 2 |
| | | Nylon spacer | | 2 |
| | | Flat washer | 5/16 | 4 |
| | | Nyloc nut | 5/16 | 2 |
| 6 | Rear seat seat cushion | Philip head screw | M6*25 | 5 |
| | | Plastic cap | 16mm | 5 |
| 7 | Foot plate | Hex bolt | 3/8-1 1/4 | 2 |
| | | Flat washer | 3/8 | 4 |
| | | Nyloc nut | 3/8 | 2 |
| 8 | Arm tube | Hex bolt | 5/16-18*2-1/2 | 2 |
| | | Hex bolt | 5/16-18*1-1/2 | 4 |
| | | Flat washer | 5/16 | 12 |
| | | Nyloc nut | 5/16 | 6 |
| 9 | Grab bar | Hex bolt | 1/4-20*1-3/4 | 8 |
| | | Flat washer | 1/4 | 16 |
| | | Nyloc nut | 1/4-20 | 8 |
| 10 | Rear seat back cushion | Hex bolt | 1/4-1 3/4 | 4 |
| | | Flat washer | 1/4 | 4 |



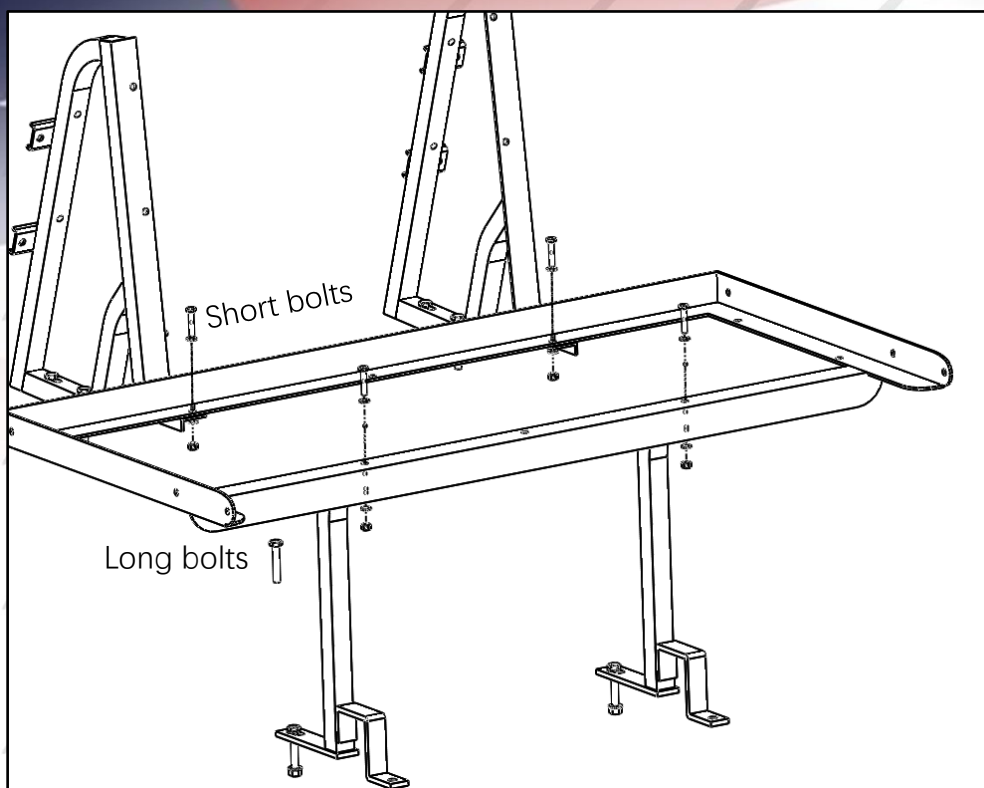
1. Take off canopy / front backrest / cushion pad / rear roof support bars (plastic and steel both) / seatback brackets (with bag holder and basket) , retain hardware.



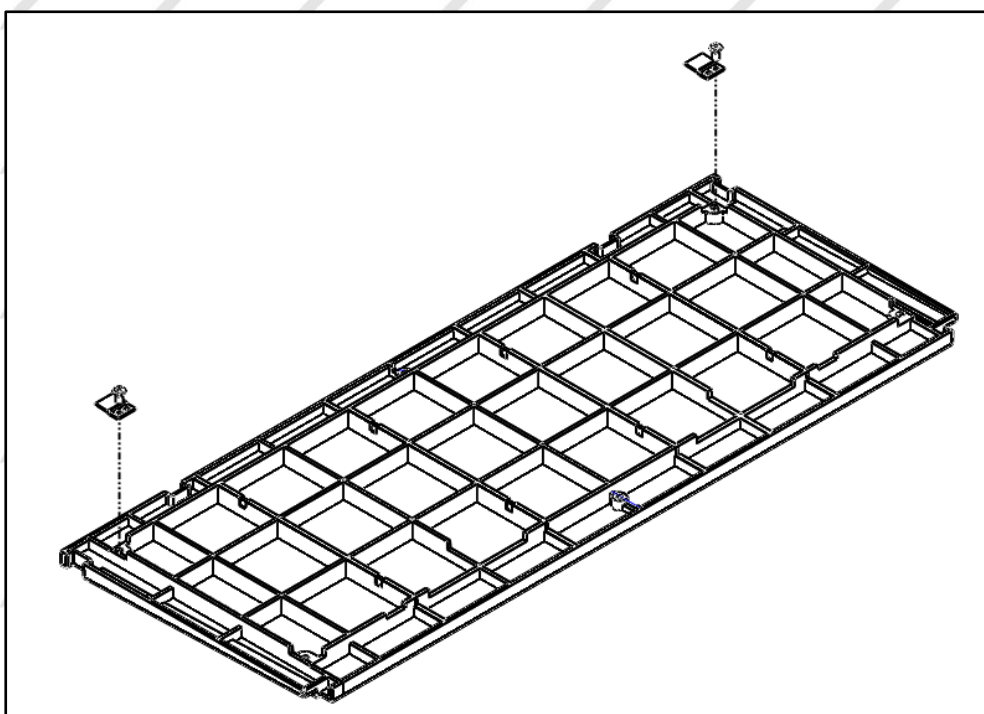
2. Attach seatback bracket to cart with factory hardware.
Replace strut cover boots.



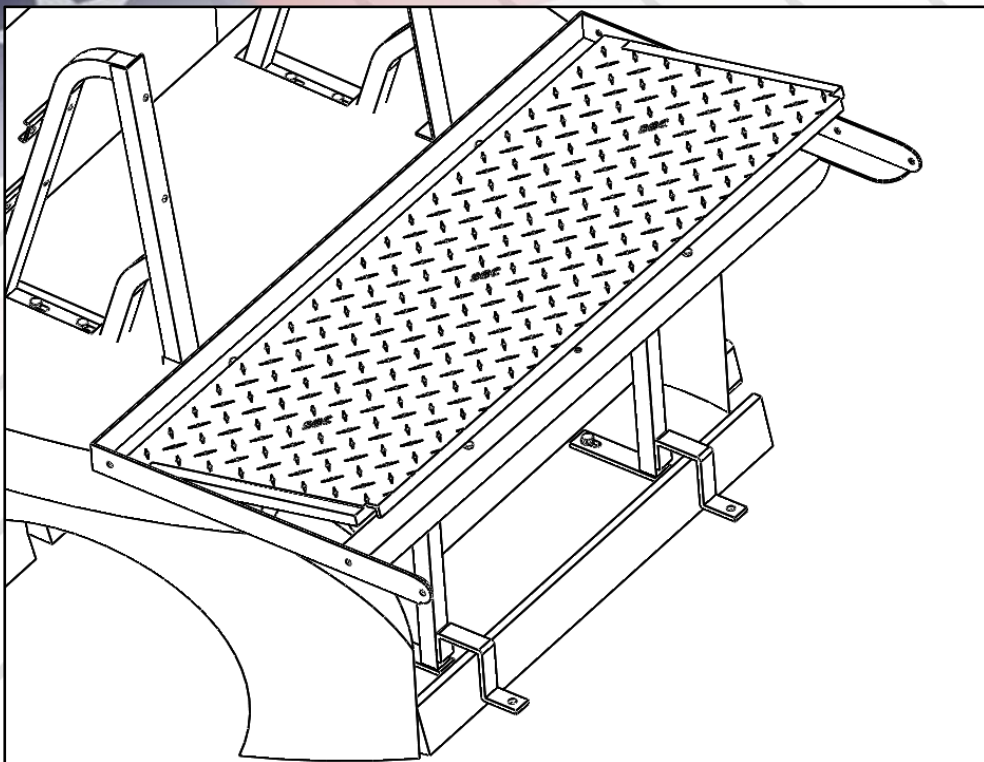
3. Take out the factory bolt in bagwell and attach vertical supports to bag well with them.



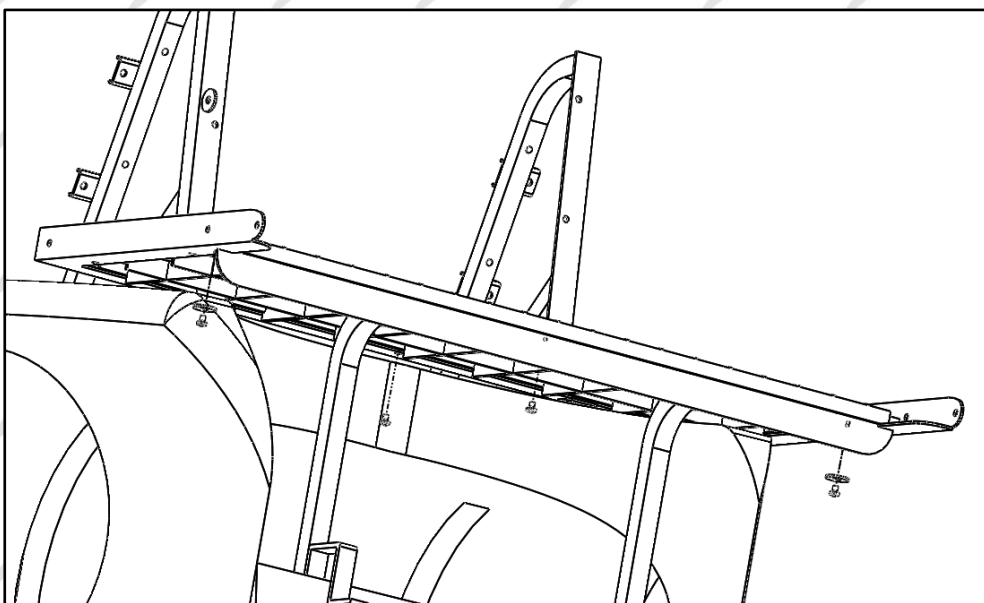
4. Attach steel seat frame to vertical supports and to seatback bracket with hardware #1. Long bolts on rear side and short bolts on front side.



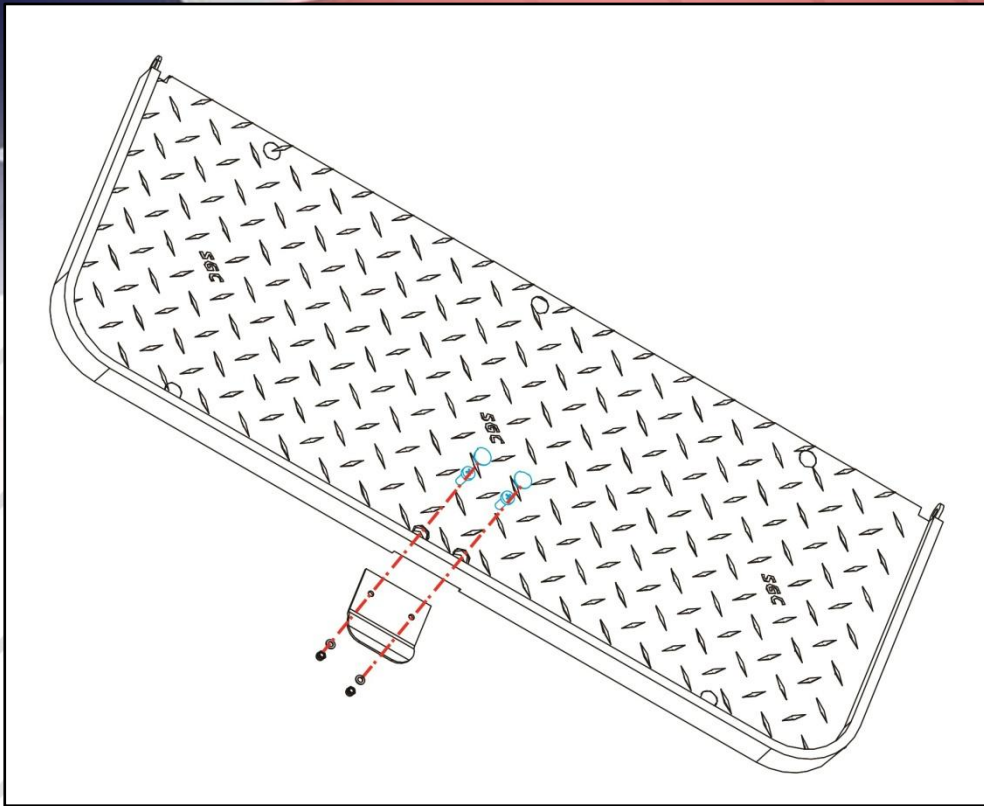
5. Attach insertion pieces to the back side of the seat bottom with hardware #2.



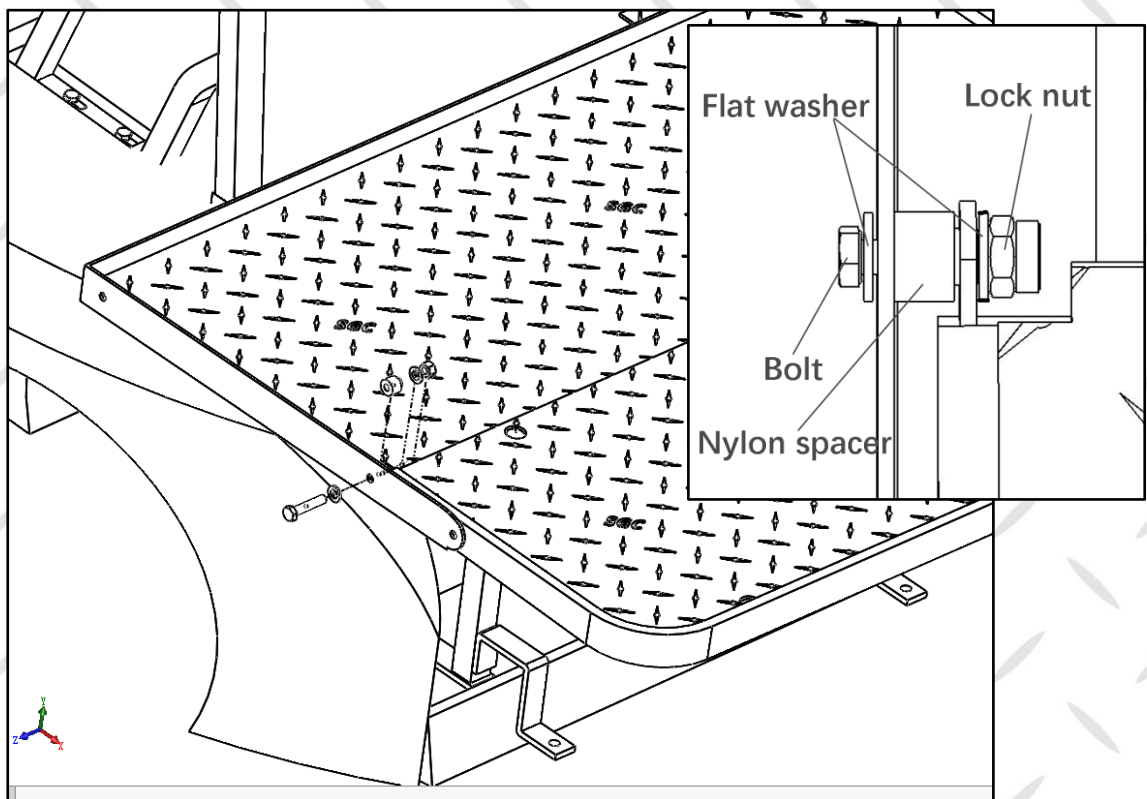
6. Flip over the plastic seat bottom and insert insertion pieces to the opening on front side of the steel seat frame.



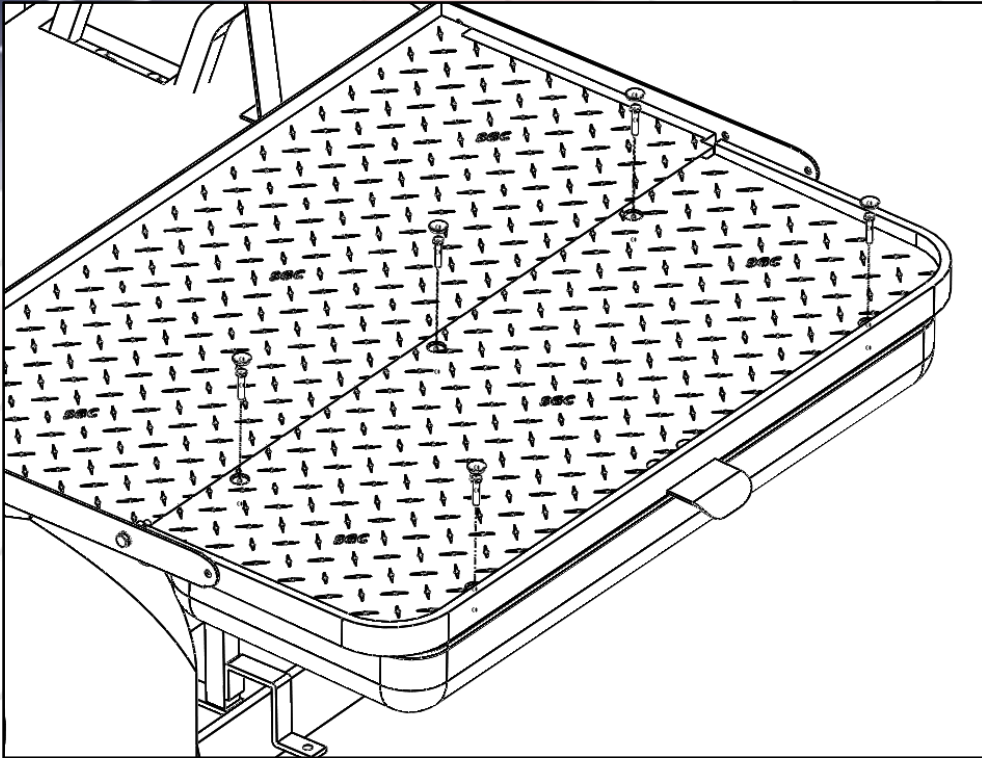
7. Secure plastic seat bottom to steel seat frame with hardware #3. There are four mounting locations : Front middle (no washer required), rear middle (no washer required), two corners (one washer on each side.)



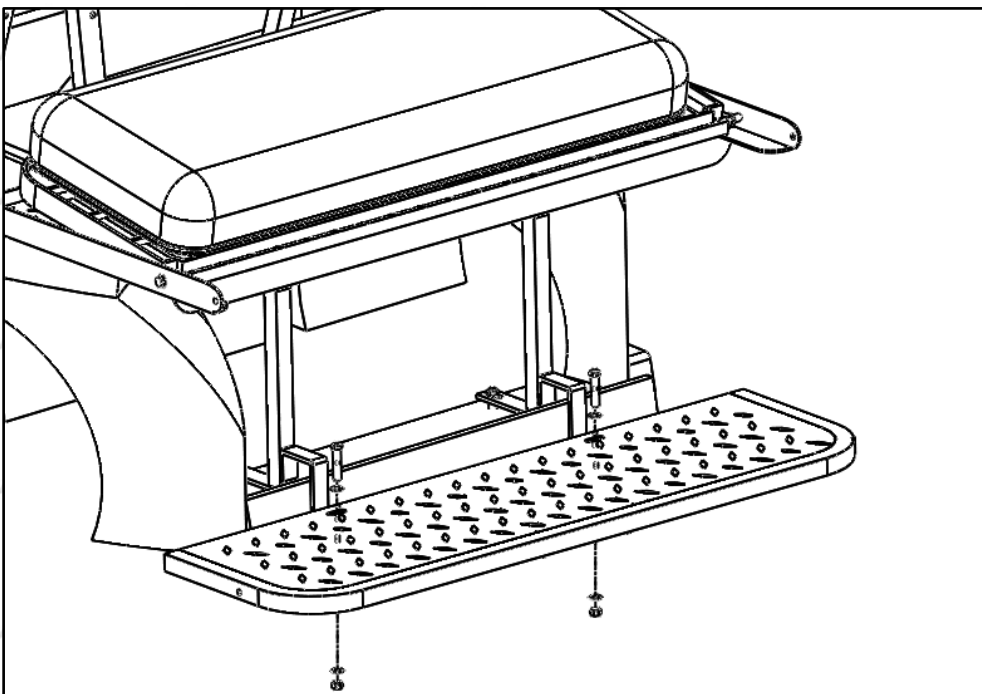
8. Attach tab to plastic flip seat part with hardware #4.



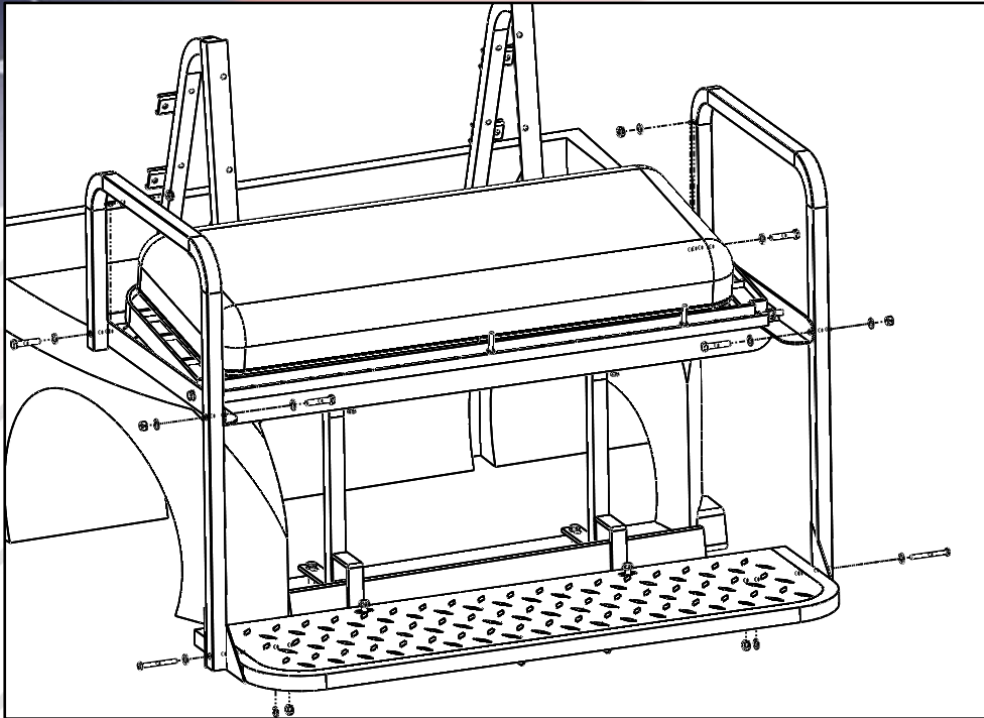
9. Attach flip seat part to steel seat frame/plastic seat bottom assembly with hardware #5. Insert a nylon spacer between two seat parts.



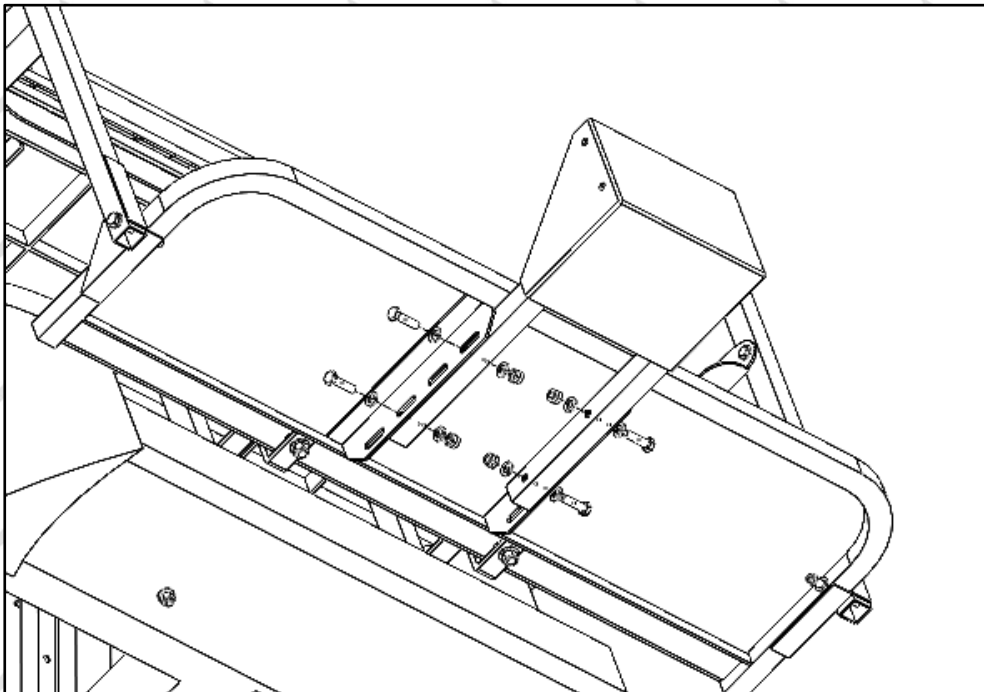
10. Attach seat cushion to flip seat part with hardware #6. There are five mounting locations. Don't miss.



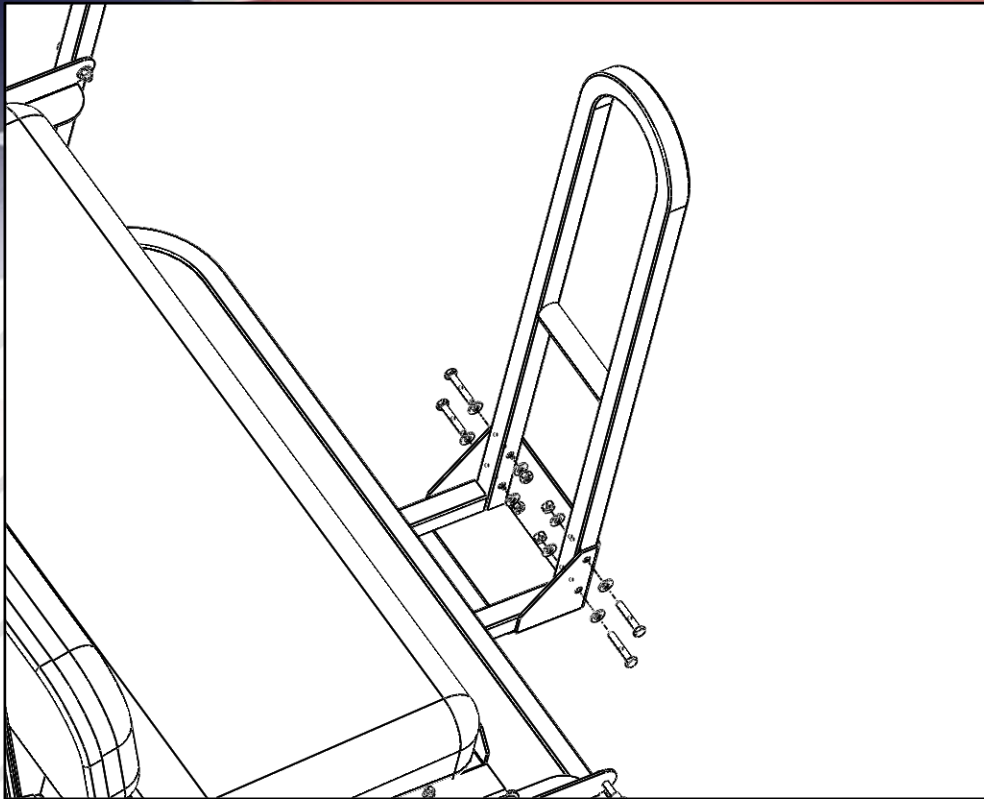
11. Attach foot plate to vertical supports with hardware #7.



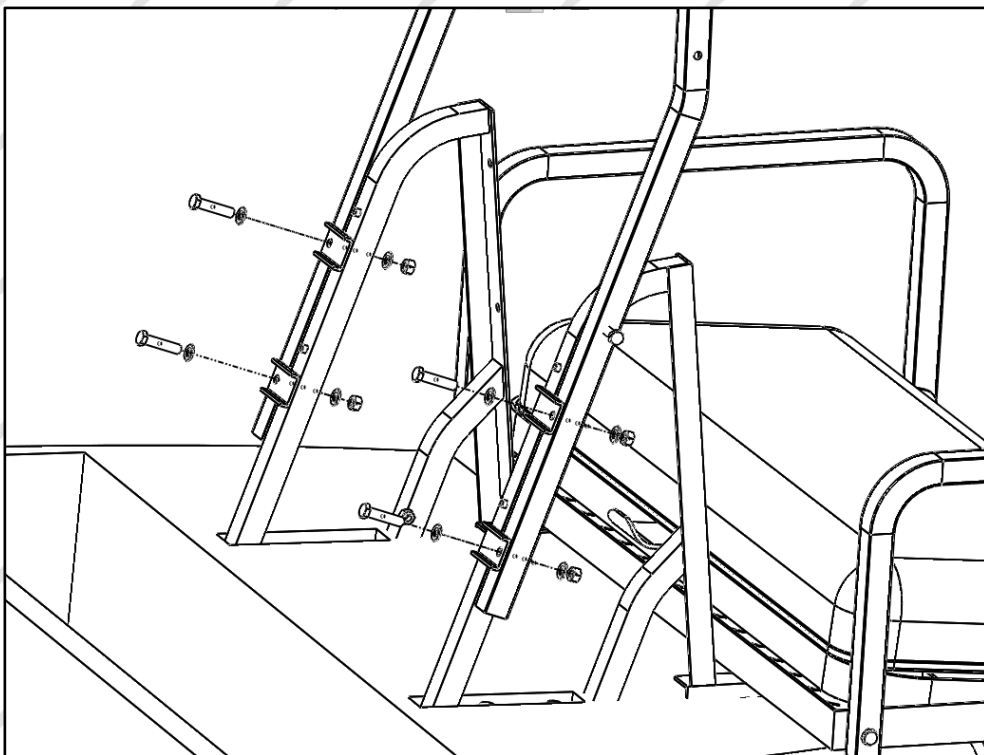
12. Attach arm tube to seat assembly and to foot plate with hardware #8. Triangle bracket installs on footplate side.
Note: Long bolts in the hardware bag are used to connect arm tube and foot plate. And the bolts in the middle go outward.



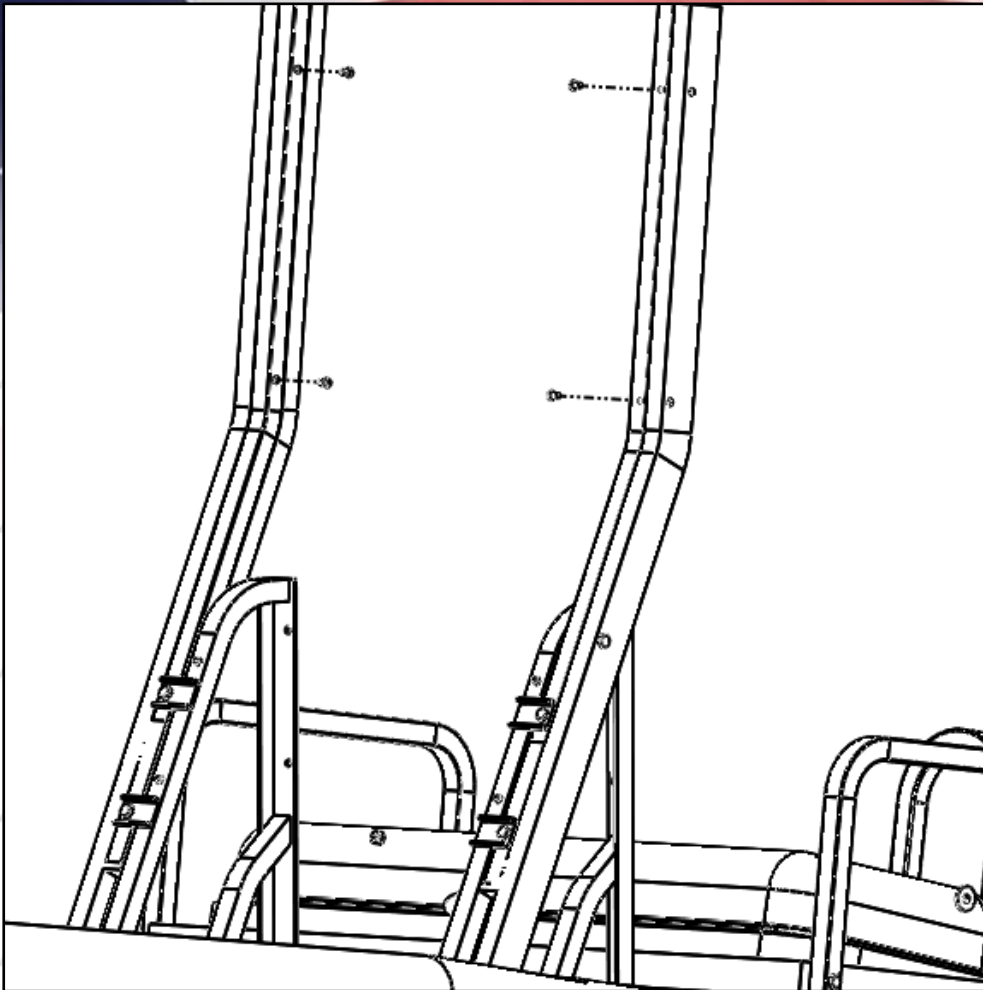
13. Attach grab bar mounting bracket to the underside of the foot plate as shown in picture with hardware #9.



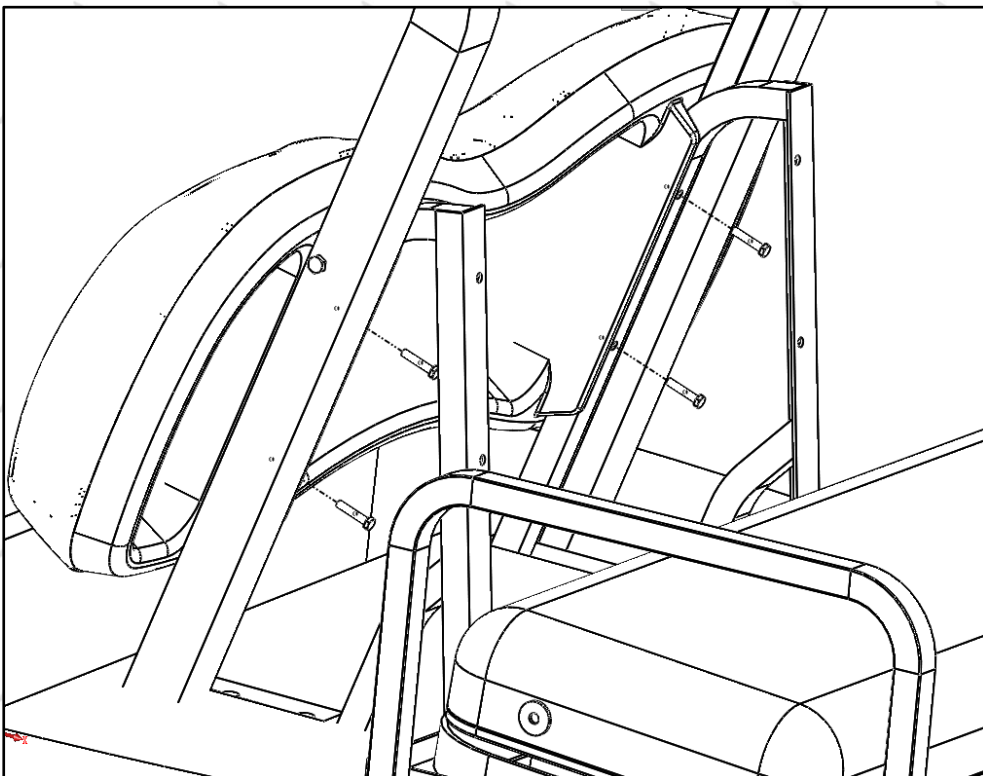
14. Attach grab bar to mounting bracket with remaining hardware #9. Flip over the flip seat so the tab stays on the beam of the grab bar. When the flip seat is level, tighten the hardware.



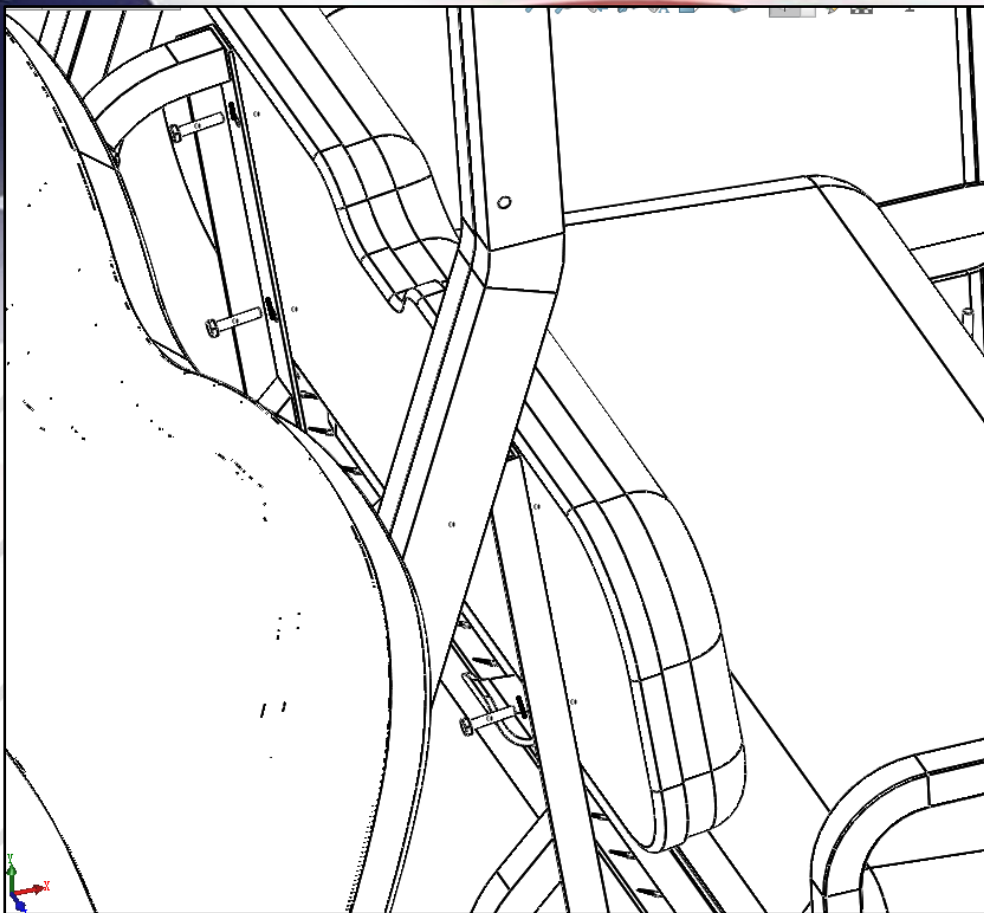
15. Attach factory rear roof struts to seatback bracket with factory hardware.



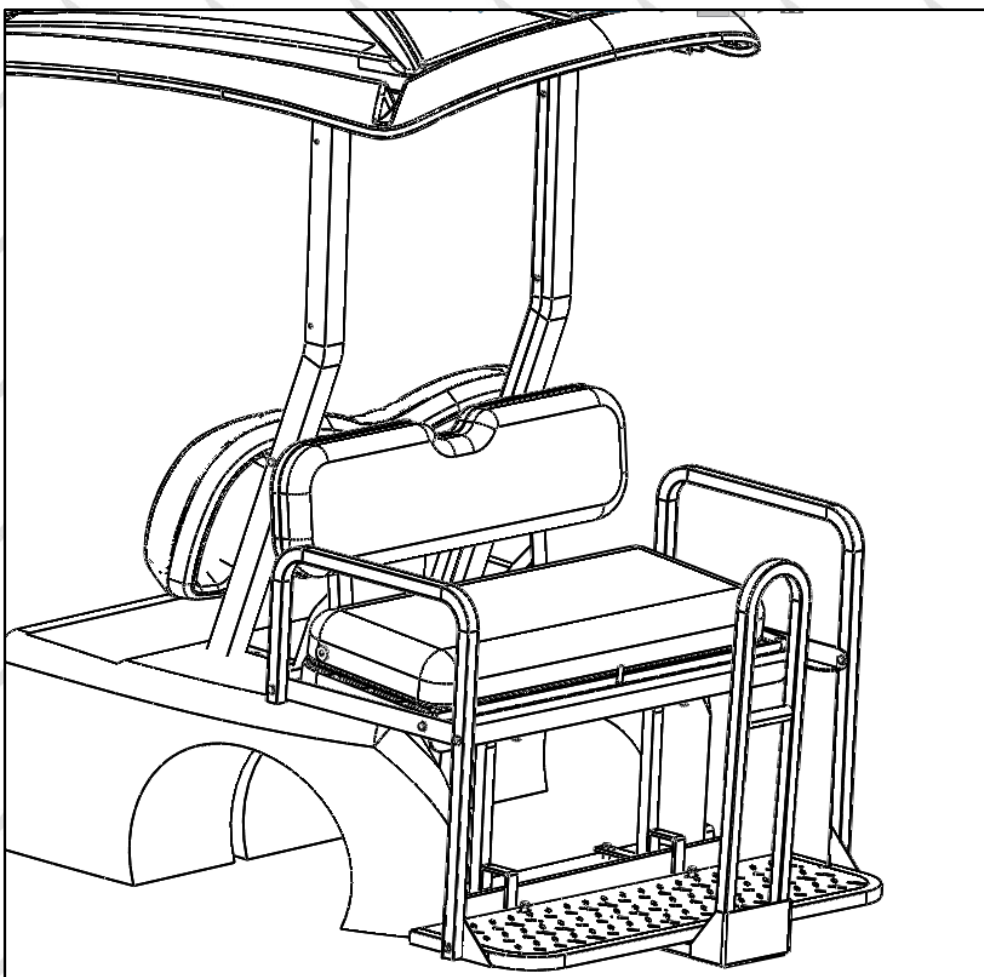
16. Re-attach gutters by sliding them down to roof struts with factory hardware.



17. Re-attach factory front seat back cushion with factory hardware.



18. Attach rear seat back cushion to seat back bracket with hardware #10.



19. Installation finishes.

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